

## Composites Design and Manufacturing Workshop

“Future vision of opportunities in Composites Design and Manufacturing“

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### THEMATIC DISCUSSIONS REPORT

Responsible:

**Fellipe Sabat**

Project Portfolio & Partnerships Coordinator  
CISB – Swedish-Brazilian Research & Innovation Centre  
Phone: +55 11 4314 9466

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## Group 1: Multi-functional composites

**Challenge:** 1) Controlling the dispersion and interactions in nanostructured composites;  
2) Self-healing composites

Participants:

Name	Institution	Contact
<b>Danilo Carastan (Leader)</b>	UFABC	danilo.carastan@ufabc.edu.br
<b>Marcello Menezes Eifler</b>	Brazilian Army	agich@dct.eb.mil.br
<b>Pontus Nordin</b>	Saab Group	pontus.nordin@saabgroup.com
<b>Rosario Castro</b>	Lindholmen Science Park	rosario.castro@lindholmen.se

Ideas	<ul style="list-style-type: none"> <li>• Intelligent coating materials (I.e. electrical conducting, IR), such as functional paints and pre-manufactured coatings based on thermoplastics and nanoparticles;</li> <li>• Damage tolerant composites;</li> <li>• Nano-engineered carbon fiber reinforced polymers for tough mechanical applications.</li> </ul>
Applications	<ul style="list-style-type: none"> <li>• Aircraft Industry;</li> <li>• Army (To increase durability in vehicles, armor and other devices).</li> </ul>
Project Structure	<ul style="list-style-type: none"> <li>• Stakeholders; <ul style="list-style-type: none"> <li>○ Academia: UFABC, Military Engineering institute (IME), Army's Department of Science and Technology (DCT);</li> <li>○ Industry: Saab, Composite Manufacturing Industry</li> </ul> </li> <li>• Next Steps. <ul style="list-style-type: none"> <li>○ Follow-up meetings</li> </ul> </li> </ul>

## Group 2: Manufacturing process modelling

**Challenge:** Predict manufacturing induced defects as a function of the manufacturing parameters and experimentally characterize their effect on strength

Participants:

Name	Institution	Contact
<b>Clovis Eca Ferreira</b>	Embraer -	eca@embraer.com.br
<b>Fábio Musetti de Souza</b>	Brazilian Army	agiadj4@dct.eb.mil.br
<b>Maria Weiland (Leader)</b>	Saab Group	maria.weiland@saabgroup.com;maria.weiland@saab.se
<b>Nicolino Foschini</b>	ESI GROUP	nfo@esi-group.com
<b>Plínio Stocco Muniz</b>	Inbra Aerospace	plinio.stocco@inbraaerospace.com.br
<b>Ragnar Larsson</b>	Chalmers	ragnar.larsson@chalmers.se
<b>Renato Leão De Lello</b>	UNIFEI	renato.ello@unifei.edu.br
<b>Stefan Jakobsson</b>	FCC	stefan.jakobsson@fcc.chalmers.se
<b>Thomas Lundholm</b>	KTH	thomas.lundholm@kth.se

Ideas	<ul style="list-style-type: none"> <li>• Certification of the Surface manufactured;</li> <li>• New simulation tools.</li> </ul>
Applications	<ul style="list-style-type: none"> <li>• People very Experienced with the process that do not know computer Modelling;</li> <li>• Software to calculate the porosity that grows during the cure of resin.</li> </ul>
Project Structure	<ul style="list-style-type: none"> <li>• Partnership Between Universities and Companies for modelling prepreg Lay-up; <ul style="list-style-type: none"> <li>○ Simulating issues (controlling the process with on-line measurements)</li> <li>○ Simulation tool development</li> <li>○ Model of technology challenges: overlaps and gaps</li> </ul> </li> <li>• Stakeholders. <ul style="list-style-type: none"> <li>○ Industry: Saab, Embraer and Inbra</li> <li>○ Universities: To be determined</li> </ul> </li> </ul>

### Group 3: Design and design optimization

**Challenge:** Optimize the stacking sequence for a laminate subjected to stiffness and strength requirements. The current design guidelines (10% rule, use of 0, 90, 45 and -45 degrees orientation only, number of repeated plies, etc) should be further evaluated.

Name	Institution	Contact
Alexander Westerhagen	Saab Group	alexander.westerhagen@saabgroup.com
Dan Zenkert (Leader)	KTH	danz@kth.se
Felipe Franzoni	Embraer	felipe.franzoni@embraer.com.br
Fredrik Winberg	Biteam AB	f.winberg@biteam.com
James Rojas Waterhouse	USP - EESC	waterhouse@uol.com.br;
José Everardo Baldo Junior	Institute for Technological Research	james@sc.usp.br
		josebaldo@ipt.br

Ideas	<ul style="list-style-type: none"> <li>• Multi-disciplinary optimization;               <ul style="list-style-type: none"> <li>○ Performance</li> <li>○ Material selection</li> <li>○ Manufacturing</li> <li>○ Cost</li> </ul> </li> <li>• Manufacturing process development;</li> <li>• 3D Weaving;               <ul style="list-style-type: none"> <li>○ Pultrusion</li> <li>○ High toughness matrix systems</li> </ul> </li> <li>• Technology transfer between different application areas.</li> </ul>
Applications	<ul style="list-style-type: none"> <li>• Prefeably wide;               <ul style="list-style-type: none"> <li>○ Aerospace</li> <li>○ Automobile</li> <li>○ ...</li> </ul> </li> <li>• Solutions for high stress areas.</li> </ul>
Project Structure	<ul style="list-style-type: none"> <li>• To Be further Discussed.</li> </ul>

## Group 4: Fatigue

**Challenge:** review the current design practices to design components prone to fatigue.

Participants:

Name	Institution	Contact
<b>Amauri Gavazzi</b>	Embraer	
<b>Anders Johansson</b>	Saab Group	Anders.a.Johansson@saabgroup.com
<b>Gustavo Miranda Guimarães</b>	Embraer	gustavo.guimaraes@embraer.com.br
<b>Luiz Cláudio Meniconi</b>	Petrobras/Cenpes	meniconi@petrobras.com.br
<b>Tonny Nyman (Leader)</b>	Saab Group	tonny.nyman@saabgroup.com
<b>Walter Jesus Paucar Casas</b>	UFRGS	walter.paucar.casas@ufrgs.br

Ideas	<ul style="list-style-type: none"> <li>• Simplified models for dimensioning and analysis to increase the allowables loads;</li> <li>• Reliable monitoring systems;</li> <li>• Damage assessment and corrective actions.</li> </ul>
Applications	<ul style="list-style-type: none"> <li>• Aerospace;</li> <li>• Underwater systems (oil and gas included);</li> <li>• Land vehicles;</li> <li>• Ships.</li> </ul>
Project Structure	<ul style="list-style-type: none"> <li>• To Be further Discussed.</li> </ul>

## Group 5: Design and Manufacturing

**Challenge:** include manufacturing aspects (process limitations, ply drop offs, draping, manufacturing induced defects, etc) to the design procedure.

Participants:

Name	Institution	Contact
<b>Evandro Benedetti Sant'Ana</b>	Inbra Aerospace	evandro.benedetti@inbraaerospace.com.br
<b>Felicia Lai Jakobsson</b>	Saab Group	felicia.lai.jakobsson@saabgroup.com
<b>Fernando C. Ferraz</b>	Akaer	fernando.ferraz@akaer.com.br
<b>Kerstin Johansen</b>	Linköping University	kerstin.johansen@liu.se
<b>Lars Sjoström (Leader)</b>	Saab Group	Lars.Sjoström@saabgroup.com
<b>Pontus de Laval</b>	Saab Group	pontus.delaval@saabgroup.com
<b>Sérgio Frascino de Almeida</b>	ITA	frascino@ita.br/sergio.frascino@gmail.com

Ideas	<ul style="list-style-type: none"> <li>• Bridge the gap between design and manufacturing;</li> <li>• Enable designers to use the potential of composites, not only change the material;</li> <li>• Revise the design criteria and philosophy in order to achieve more suitable solutions for composite processes;</li> <li>• Composites development from 2D to 3D structures;</li> <li>• Improve use of 3d arrangement in order to mitigate parts &amp; function.</li> </ul> <p>Project Ideas:</p> <ol style="list-style-type: none"> <li>1. Off the shelf solution for automated composite manufacturing <ul style="list-style-type: none"> <li>• Ongoing project, LiU can send PhD to Brazil</li> <li>• Interested so far: Inbra, LiU, Saab</li> </ul> </li> <li>2. Collaborative multidisciplinary design optimization in preliminary design <ul style="list-style-type: none"> <li>• Ongoing project, LiU can send PhD to Brazil</li> <li>• Interested so far: ITA, LiU, Saab, Akaer</li> </ul> </li> <li>3. Composite materials and flexibility design for manufacturing and assembly <ul style="list-style-type: none"> <li>• Research environment exist in at LiU, Possible accommodation of Brazilian researcher into this group</li> <li>• Interested so far: ITA, LiU, Saab</li> </ul> </li> <li>4. Widen mindset of engineers to integrate design and manufacturing <ul style="list-style-type: none"> <li>• How to: share data, communicate and integrating requirements.</li> <li>• A more educational project</li> <li>• Interested so far: ITA, LiU, Akaer</li> </ul> </li> </ol>
Applications	
Project Structure	<ul style="list-style-type: none"> <li>• To Be further Discussed</li> </ul>